



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3130-53-111
Job Sheet 196740



Part No: RBW109-3130-53-111

Job Qty: 1 pcs

Part Name: Tail Rotor Ring Nut Tool Removal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17220

Note: DWG RBW109-3130-53-111 Rev A IPP Rev. A 19.05.01 New issue DP Verify DD

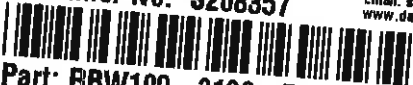
Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S208357



Part: RBW109-3130-53-111

Job No: 196740

Serial No/Batch: S208357

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/23/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/20/19	0.00	0.05	Small Fab - 1		MLC	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
110	QC 5	1 pcs	8/20/19	0.00	0.00	QC 5 - 10		DAS 40 9-89 AUG 23 2019	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
120	Packaging 3-1 - Stock - B4B	1 pcs	8/20/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
130	QC 21 - FG	1 pcs	8/20/19	0.00	0.00	QC 21 - FG - 21		AUG 27 2019	
						QC 21 - FG - 70			
						QC 21 - SA - 53			
Part Op Descriptions: 100 - 1-Pick bag and tag. 2-Ensure pieces do not hit/rub up against each other in the bag. Package accordingly.									
Job BOM									
Part / Item		Component Name		Quantity		Operation		Container	
RBW109-3130-53-113		Base Assembly		1 pcs (1 ea)		100-Small Fab - 1		3200293	
RBW109-3130-53-115		Hook Wrench		1 pcs (1 ea)		100-Small Fab - 1		5144360	
Job Allocations									
Operation		Component Part		Required		Inventory		Allocated	
100-Small Fab - 1		RBW109-3130-53-113		1		0		0	
		RBW109-3130-53-115		1		7		0	

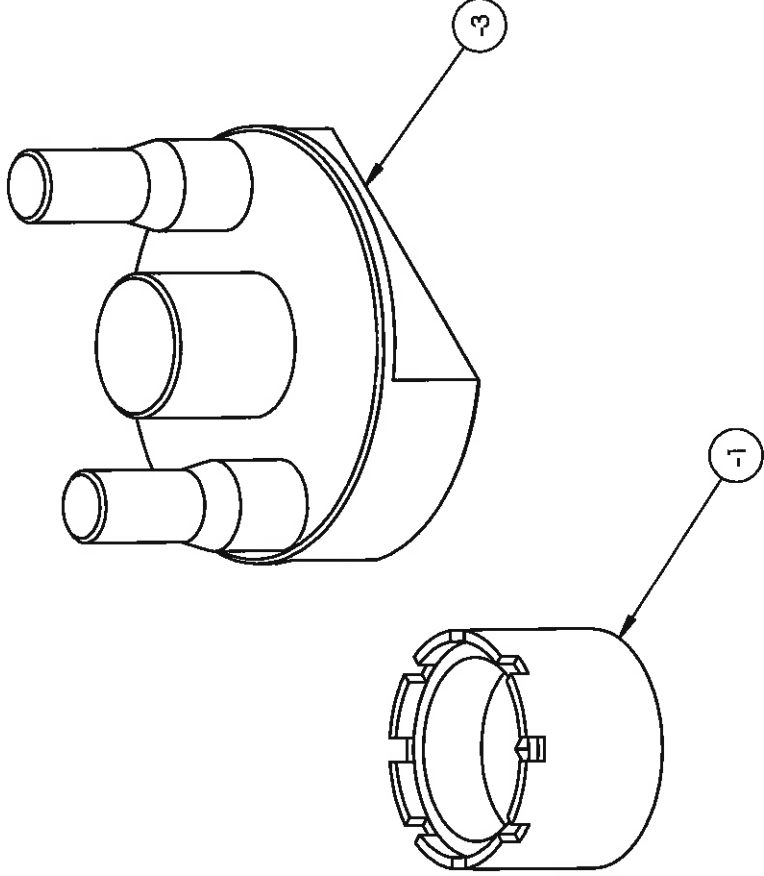
Part Specifications
Specifications could not be found.

Plex 6/20/19 11:42 AM Dart.lajeunesse.marie

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REVISIONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	BROKE OUT INTO INDIVIDUAL TOOLS RBW109-3130-53-113 & RBW109-3130-115 AND MADE THIS THE KIT ONLY.	6/12/2013	BIM	GE



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WORK ORDER
NO. 196740M5

190621

NOTES:
1. REF. AGUSTA T/N: 109-3130-53-111.
2. NSN: 5180-15-121-5956.

RED BARN MACHINE									
TITLE TOOL ASSY, T/R RING NUT REMOVAL									
DWG NO.		RBW109-3130-53-111				REV A			
MAYL		DRAWN BY: GILBERT				APPROVED <i>D. Malt</i>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
.XXX ± .016 FRACTIONS ± 1/32 DECIMALS ± .01 ANGLES ± .5°									
1. BREAK ALL SHARP EDGES .016 ± .48° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
SCALE		1:2		DATE		11/15/2011		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	HOOK WRENCH		SEE RBW109-3130-53-115	
			-3	1	BASE ASSY		SEE RBW109-3130-53-113	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	Q.TY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY					
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	
				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					
				Other/Details:					
Completed By				Lead hand / Supervisor					
QC / QA Coordinator									